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Notes regarding the operating manual

Symbols

⚠️ Warning of electrical voltage
This symbol indicates dangers to the life and health of persons due to electrical voltage.

⚠️ Warning
This signal word indicates a hazard with an average risk level which, if not avoided, can result in serious injury or death.

⚠️ Caution
This signal word indicates a hazard with a low risk level which, if not avoided, can result in minor or moderate injury.

⚠️ Note
This signal word indicates important information (e.g. material damage), but does not indicate hazards.

🔍 Info
Information marked with this symbol helps you to carry out your tasks quickly and safely.

📖 Follow the manual
Information marked with this symbol indicates that the operating manual must be observed.

You can download the current version of the operating manual and the EU declaration of conformity via the following link:

https://hub.trotec.com/?id=41851

Safety

Read this manual carefully before starting or using the device. Always store the manual in the immediate vicinity of the device or its site of use!

⚠️ Warning
Read all safety warnings and all instructions.
Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.
Save all warnings and instructions for future reference.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

• Do not use the device in potentially explosive rooms.
• Do not use the device in aggressive atmosphere.
• Set the device up in an upright and stable position.
• Let the device dry out after a wet clean. Do not operate it when wet.
• Do not use the device with wet or damp hands.
• Do not expose the device to directly squirting water.
• Never insert any objects or limbs into the device.
• Do not cover or transport the device during operation.
• Do not sit on the device.
• This appliance is not a toy! Keep away from children and animals. Do not leave the device unattended during operation.
• Check accessories and connection parts for possible damage prior to every use of the device. Do not use any defective devices or device parts.
• Ensure that all electric cables outside of the device are protected from damage (e.g. caused by animals). Never use the device if electric cables or the power connection are damaged!
• The electrical connection must correspond to the specifications in chapter Technical data.
• Insert the mains plug into a properly secured mains socket.
• Observe the device's power input, cable length and intended use when selecting extensions to the power cable. Completely unroll extension cables. Avoid electrical overload.
• Before carrying out maintenance, care or repair work on the device, remove the mains plug from the mains socket. Hold onto the mains plug while doing so.
• Switch the device off and disconnect the power cable from the mains socket when the device is not in use.
• Do not under any circumstances use the device if you detect damages on the mains plug or power cable. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard. Defective power cables pose a serious health risk!
• When positioning the device, observe the minimum distances from walls and other objects as well as the storage and operating conditions specified in the Technical data chapter.
• Make sure that the air inlet and outlet are not obstructed.
• Make sure that the suction side is kept free of dirt and loose objects.
• Do not remove any safety signs, stickers or labels from the device. Keep all safety signs, stickers and labels in legible condition.
• Only transport the device in an upright position with an emptied water tank.
• Empty the water tank before transport and storage. Do not drink the water. Health hazard!
• Only fill the water tank with fresh drinking water, ice cubes made of fresh drinking water and / or suitable ice packs.
• Ice packs are not toys. Keep away from children and animals.
• Never open an ice pack. The liquid inside the ice packs can be harmful to health.
• Do not eat the ice that may form on the ice packs. Health hazard!

Intended use
Only use the device for cooling the air in interior spaces while adhering to and following the technical data. Intended use comprises cooling the air in:
• living spaces
• museums
• warehouses and archives
• libraries
• call centres and computer rooms

Improper use
• Do not place the device on wet or flooded ground.
• Do not place any objects, e.g. clothing, on the device.
• Do not use the device outdoors.
• Any unauthorised modifications, alterations or structural changes to the device are forbidden.
• Any operation other than as described in this manual is prohibited. Non-observance renders all claims for liability and guarantee null and void.

Personnel qualifications
People who use this device must:
• be aware of the dangers that occur when working with electric devices in damp areas.
• have read and understood the operating manual, especially the Safety chapter.

Maintenance tasks which require the housing to be opened must only be carried out by specialist electrical companies or by Trotec.

Symbols on the device

<table>
<thead>
<tr>
<th>Symbols</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image.jpg" alt="Symbol" /></td>
<td>The symbols located on the device indicate that you have to pay attention to the filling level indication at the front of the device when filling the water tank with drinking water. The water must not exceed the maximum filling level. Disconnect the device from the mains before refilling water or putting ice packs into the device.</td>
</tr>
</tbody>
</table>
Residual risks

⚠️ Warning of electrical voltage
Work on the electrical components must only be carried out by an authorised specialist company!

⚠️ Warning of electrical voltage
Before any work on the device, remove the mains plug from the mains socket!
Hold onto the mains plug while pulling the power cable out of the mains socket.

⚠️ Warning
The liquid inside the ice packs can be harmful to health!
If the liquid was swallowed, immediately seek medical attention.
If the liquid came into contact with your eyes, rinse with water and immediately consult an ophthalmologist.

⚠️ Warning
Dangers can occur at the device when it is used by untrained people in an unprofessional or improper way!
Observe the personnel qualifications!

⚠️ Warning
The device is not a toy and does not belong in the hands of children.

⚠️ Warning
Risk of suffocation!
Do not leave the packaging lying around. Children may use it as a dangerous toy.

Note
Do not operate the device without an inserted air filter!
Without the air filter, the inside of the device will be heavily contaminated. This could reduce the performance and result in damage to the device.

Behaviour in the event of an emergency
1. Switch off the device.
2. In an emergency, disconnect the device from the mains feed-in: Hold onto the mains plug while pulling the power cable out of the mains socket.
3. Do not reconnect a defective device to the mains.

Information about the device

Description of the device
The air cooler lowers the room temperature to a comfortable degree by evaporation-based cooling.
The device is filled with cold water or optionally with ice cubes and / or ice packs in order to cool down the incoming warm air at the evaporation filter and to blow out the cold air thus generated via the fan.
Besides its cooling function, the device can also be used for air freshening: thanks to an integrated air filter and the evaporation filter’s honeycomb structure, the sucked-in air is filtered and humidified.
The fan speed can be set to four stages.
The discharge direction of the cooled air can be manually adjusted via the ventilation flaps as well as via the optionally selectable automatic swing mode.
The device has a night mode enabling ultra-silent operation at bedtime.
The device can be operated via the control panel at the device or via the infrared remote control.
Moreover, using the timer function, the device can be switched on or off automatically with time delay.
Additionally, the device comes equipped with an ionizer which eliminates odours and bacteria from the room air, if required.
The device is equipped with a scented oil tank for optimal room air aromatization.
Continuous operation is enabled by a permanent water connection.
Device depiction

No. | Designation
---|------------------
1   | Control panel
2   | Transport handle
3   | Water funnel
4   | Wheels
5   | Honeycomb filter
6   | Ice packs
7   | Power cable holder
8   | Remote control
9   | Air filter
10  | Water outlet with rubber stopper
11  | Water tank
12  | Hose connection for continuous operation with cover
13  | Air inlet with air filter and honeycomb filter
14  | Water level indicator
15  | Air outlet with adjustable ventilation flaps and air flaps for swing function
16  | Remote control receiver

Please note the warnings on the labels attached to the device.
Transport and storage

Note
If you store or transport the device improperly, the device may be damaged.
Note the information regarding transport and storage of the device.

Transport
To make the device easier to transport, it is fitted with wheels.

Before transporting the device, observe the following:
• Switch off the device.
• Hold onto the mains plug while pulling the power cable out of the mains socket.
• Do not use the power cable to drag the device.
• Empty the water tank.
• Only wheel the device on a level and smooth surface.

After transporting the device, observe the following:
• Set up the device in an upright position after transport.

Storage
Before storing the device, proceed as follows:
• Empty and clean the water tank prior to storage (see chapter Maintenance).
• Allow the honeycomb filter to dry prior to storage. Otherwise the device may distribute a musty smell after restart.
• Hold onto the mains plug while pulling the power cable out of the mains socket.

When the device is not being used, observe the following storage conditions:
• dry and protected from frost and heat
• in an upright position where it is protected from dust and direct sunlight
• with a cover to protect it from invasive dust, if necessary
• Place no further devices or objects on top of the device to prevent it from being damaged.
• Remove batteries from the remote control.

Assembly and start-up

Scope of delivery
• 1 x Device
• 1 x Remote control
• 1 x Battery for the remote control
• 1 x Honeycomb filter
• 1 x Air filter
• 4 x Ice pack
• 4 x Foot

Unpacking the device
1. Open the cardboard box and take the device out.
2. Completely remove the packaging.
3. Fully unwind the power cable. Make sure that the power cable is not damaged and that you do not damage it during unwinding.

Start-up
When positioning the device, observe the minimum distance from walls or other objects as described in the Technical data chapter.

Before restarting the device, check the condition of the power cable. If there are doubts as to the sound condition, contact the customer service.

Set the device up in an upright and stable position.

Do not create tripping hazards when laying the power cable or other electric cables, especially when positioning the device in the middle of the room. Use cable bridges.

Make sure that extension cables are completely unrolled.

Make sure that no curtains or other objects interfere with the air flow.

Prior to initial start-up, insert the batteries in the remote control.
Mounting the feet
If you want to position and operate the device on a slope, first mount the feet.

1. Place the device on its side and position the feet.
2. Fasten each foot on the device with one screw.

Filling the water tank
The device requires fresh drinking water for air cooling.

Note
Fill the device with fresh drinking water only. The water temperature must not exceed 40 °C.

Info
If possible, change the water on a daily basis to prevent bacterial growth.

Observe the following when using the ice packs:
- Put the ice packs into a freezer for at least 4 hours before use.
- The water tank (11) should be filled with water before inserting the ice packs.

Info
When using ice packs at high outside temperatures, condensation may form at the water tank and drip onto the floor.

1. Disconnect the device from the mains before refilling water or putting ice packs into the device.
2. Open the water funnel (3).
3. Ensure tight fit of the rubber stopper (10), for otherwise there might be uncontrollable water leakage.
4. Fill the water tank (11) with fresh drinking water only. Optionally, you can add ice cubes made of drinking water for additional cooling.

⇒ Observe the minimum and maximum filling level at the filling level indicator. The water tank must be filled up to minimum filling level to enable pump operation.

5. If required, put the ice packs into the water tank (11) for additional cooling. The ice packs can be inserted in two ways.

⇒ Option 1: Insert the ice packs into the device through the water funnel.

⇒ Option 2: Remove the honeycomb filter (5) and the air filter (9) at the rear of the device and insert the ice packs.

6. Close the flap of the water funnel (3) or reinsert the honeycomb filter (5) and the air filter (9).

7. Make sure that the device is neither damp nor wet on the outside. Otherwise wipe it dry.

---

**Inserting honeycomb filter and air filter**

**Note**
When set to air cooling mode, the device should not be operated without the honeycomb filter, otherwise cooling will not work.

**Note**
Do not operate the device without an inserted air filter! Without the air filter, the inside of the device will be heavily contaminated. This could reduce the performance and result in damage to the device.

- Make sure that both the honeycomb and the air filter are installed before switching the device on.

---

**Adjusting the ventilation flaps**

- Prior to switching the device on, adjust the ventilation flaps at the air outlet.
Scent option
Additionally, the device offers the possibility to distribute a scent during operation.

**Note**
Put scented oil into the designated scented oil tank (17) only.

Use standard scented oil. Proceed as follows to use the scent option:
- The device is switched off and the power cable is disconnected from the mains.
1. Slide the scented oil tank out of the holder and put 2 to 3 drops of scented oil into the scented oil tank.
2. Push the scented oil tank back into the holder.
3. Attach the scented oil tank (17) to the device.

Permanent water connection
If you use the device for an extended period of time or you do not want to fill the water tank all the time, you can connect a permanent water connection hose to the hose connection (12).

**Note**
Once you have disassembled the supplied hose into its individual components, this hose must no longer be used.
Please observe the water inlet pressure ranging between 0.1 MPa (min.) and 0.4 MPa (max.). The water temperature should be below 25 °C.
- The device is switched off and disconnected from the mains.
- When filling the water tank with drinking water, please pay attention to the filling level indication at the front of the device. The water must not exceed the maximum filling level.

1. Open the hose connection cover (12).
2. Connect the supplied permanent water connection hose to the hose connection (12). Pay attention to the correct direction of connection.
3. Guide the other hose end to a suitable water connection. The permanent water connection hose must not be kinked.

Connecting the power cable
- Insert the mains plug into a properly secured mains socket.

**Info**
When connecting the power cable, an acoustic signal is emitted and the LEDs on the control panel briefly light up in red or white. The On / Off LED (23) will then be permanently illuminated in red in standby mode.
**Operation**

- Avoid open doors and windows.

**Operating elements**

<table>
<thead>
<tr>
<th>No.</th>
<th>Designation</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>18</td>
<td>Air freshening LED</td>
<td>Illuminated white when air freshening mode is activated</td>
</tr>
<tr>
<td>19</td>
<td>Night mode LED</td>
<td>Illuminated white when night mode is activated</td>
</tr>
<tr>
<td>20</td>
<td>Fan stage LEDs</td>
<td>Fan speed indication is illuminated white:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Stage 1 = low</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Stage 2 = medium</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Stage 3 = high</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Stage 4 = maximum</td>
</tr>
<tr>
<td>21</td>
<td>Swing function LED</td>
<td>Illuminated white when swing function is activated</td>
</tr>
<tr>
<td>22</td>
<td>Filter reset LED</td>
<td>Flashes red as a reminder to clean the filters after 200 operating hours</td>
</tr>
<tr>
<td>23</td>
<td>On / Off LED</td>
<td>Illuminated red when the power cable is connected</td>
</tr>
<tr>
<td>24</td>
<td>Ionizer LED</td>
<td>Illuminated white when ionizer function is activated</td>
</tr>
<tr>
<td>25</td>
<td>Hours LEDs</td>
<td>Illuminated white when timer for automatic switch-on or switch-off is activated</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Indication of the number of hours of the activated timer 1h, 2h, 4h and 8h</td>
</tr>
<tr>
<td>26</td>
<td>Ventilation LED</td>
<td>Illuminated white when ventilation mode is activated</td>
</tr>
</tbody>
</table>

**Switching the device on**

Once you have completely installed the device as described in the Start-up chapter, you can switch it on.

1. Press the On / Off button (34).
   - The device starts in ventilation mode at fan stage 1.
   - The LEDs ventilation (26) and fan stage 1 (20) light up white.
   - The On / Off LED (23) is illuminated in red.

**Setting the operating mode**

The device comes with the following operating modes:

- **air cooling**
- **air freshening**
- **ventilation**

**Air cooling**

The air cooling mode can be switched on in addition during all other operating modes.

During air cooling the pump is switched on and the water is distributed over the honeycomb filter to cool the circulating air. If the water tank is empty, the Humidity LED (27) flashes.

Please proceed as follows to activate air cooling:

1. Press the Humidity button (28).
   - The Humidity LED (27) lights up white.
   - The pump starts.
2. Press the Speed button (33) to set the desired fan stage (1 to 4).
3. Press the **Humidity** button (28) again to switch **air cooling** off.
   - The **Humidity** LED (27) goes out.
   - The device continues to run in the previously selected operating mode.

   **Note**
   When **air cooling** mode is activated, the air and honeycomb filter must not be removed, otherwise the water from the filter will drip down into the device.

**Air freshening**
In **air freshening** mode, the fan speed increases and decreases alternately to generate a pleasant, natural air stream.

Please proceed as follows to activate **air freshening**:
1. Press the **Mode** button (29) until the **Air freshening** LED (18) is illuminated. The fan stages are automatically adjusted.

**Ventilation**
In **ventilation** mode, you can select all 4 fan speeds manually.

Please proceed as follows to activate **ventilation**:
1. Press the **Mode** button (29) until the **Ventilation** LED (26) is illuminated.
2. To adjust the fan stage, press the **Speed** button (33) until the LED for the desired **fan stage** (20) is illuminated.

**Night mode**
In night mode, it is possible to additionally switch on **air cooling**. **Air freshening** cannot be activated.

The timer is automatically set to 8 h.

In night mode, the device operates using a preset programme with different fan speeds to generate an air stream that is adapted to human sleeping habits.

1. Press the **Mode** button (29) until the **Night mode** LED (19) is illuminated.

**Setting the timer**
The timer has two modes of operation:
- automatic switch-on upon expiry of a preset number of hours.
- automatic switch-off upon expiry of a preset number of hours.

The function can be set in all operating modes and also during stand-by.

The number of hours can be set to 1 h, 2 h, 4 h or 8 h.

**Automatic switch-on**
- The device is switched off.
  1. Press the **Timer** button (30) until the desired number of hours is displayed by the **Hours** LEDs (25).
  - The timer setting equals the desired number of hours.
  - The device automatically starts in the previously selected operating modes after the set number of hours has elapsed.

**Notes regarding automatic switch-on:**
- Manually switching the device on disables the automatic switch-on function.
- If the power supply is interrupted, the timer and memory function will be deactivated.

**Automatic switch-off**
- The device is switched on.
  1. Press the **Timer** button (30) until the desired number of hours is displayed by the **Hours** LEDs (25).
  - The timer setting equals the desired number of hours.
  - The device switches off automatically after the set number of hours has elapsed.

**Notes regarding automatic switch-off:**
- Pressing the **On / Off** button (34) deactivates the automatic switch-off function.
Remote control
All settings of the device can also be made using the remote control included in the scope of delivery.

<table>
<thead>
<tr>
<th>No.</th>
<th>Designation</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>28</td>
<td><em>Humidity</em> button</td>
<td>Switching the <em>air cooling</em> mode on or off</td>
</tr>
<tr>
<td>29</td>
<td><em>Mode</em> button</td>
<td>Selection button for <em>air freshening, ventilation</em> and <em>night mode</em></td>
</tr>
<tr>
<td>30</td>
<td><em>Timer</em> button</td>
<td>Switching the timer function on or off: 1h, 2h, 4h, 8h</td>
</tr>
<tr>
<td>31</td>
<td><em>Ionizer</em> button</td>
<td>Switching the <em>ionization</em> mode on or off</td>
</tr>
<tr>
<td>32</td>
<td><em>Swing</em> button</td>
<td>Switching the swing function on or off</td>
</tr>
<tr>
<td>33</td>
<td><em>Speed</em> button</td>
<td>Setting the fan speed</td>
</tr>
<tr>
<td>34</td>
<td><em>On / Off</em> button</td>
<td>Switching the device on or off</td>
</tr>
<tr>
<td>35</td>
<td>Remote control transmitter/receiver</td>
<td>For infrared transmission to the device</td>
</tr>
<tr>
<td>36</td>
<td><em>Light</em> button</td>
<td>Switching the display illumination on or off</td>
</tr>
</tbody>
</table>

Swing function
The swing function can be switched on in any operating mode if required.

Behind the horizontal ventilation flaps, there are vertical air flaps integrated in the device. By means of the swing function, these air flaps are moved automatically and thus ensure continuous air circulation.

1. Press the *Swing* button (32) to switch the swing function on or off.

Ionization
Ionization can be switched on as needed. The device will then release ions for additional air purification. The released ions remove pollen, dust, viruses and bacteria from the room air.

Ionization can be switched on in any operating mode.

1. Press the *Ionizer* button (31) to switch ionization on or off.

When ionization is activated, the *Ionizer* LED (24) is illuminated.

Backlight
The LEDs on the operating element can be switched on or off.

1. Press the *Light* button (36) to switch the backlight on or off.

Info
If you press a button while the backlight is switched off, the corresponding LEDs will be illuminated for approx. 45 s and then switch off again.

Memory function
If you switch the device back on from standby mode, the settings selected for the operating mode are saved. Any activated timer or night mode will not be saved in the device.

Adding water
An empty water tank is indicated by the device with a flashing *Humidity* LED (27). In this case, the water tank must be refilled.

Observe the following when using the ice packs:
- Put the ice packs into a freezer for at least 4 hours before use.
- The water tank (11) should be filled with water before inserting the ice packs.
- Only place the ice packs into the designated compartment in the water tank, otherwise the pump will not function properly.

Info
When using ice packs at high outside temperatures, condensation may form at the water tank and drip onto the floor.

1. Disconnect the device from the mains before refilling water or putting ice packs into the device.
2. Open the water funnel (3).

3. Ensure tight fit of the rubber stopper (10), for otherwise there might be uncontrollable water leakage.

4. Fill the water tank (11) with fresh drinking water only. Optionally, you can add ice cubes made of drinking water for additional cooling.
   ⇒ Observe the minimum and maximum filling level at the filling level indicator.
   The water tank must be filled up to minimum filling level to enable pump operation.

5. If required, put the ice packs into the water tank (11) for additional cooling. The ice packs can be inserted in two ways.
   ⇒ Version 1: Insert the ice packs into the device through the water funnel.
   ⇒ Version 2: Remove the honeycomb filter (5) and the air filter (9) at the rear of the device and insert the ice packs.

6. Close the flap of the water funnel (3) or reinsert the honeycomb filter (5) and the air filter (9).

7. Make sure that the device is neither damp nor wet on the outside. Otherwise wipe it dry.

Auto stop function
If the water tank is empty, the Humidity LED (27) flashes.
In air cooling mode, the fan continues running; in air freshening mode, the device will stop automatically after a while.

Shutdown

Warning of electrical voltage
Do not touch the mains plug with wet or damp hands.
• Switch off the device.
• Hold onto the mains plug while pulling the power cable out of the mains socket.
• Empty and clean the water tank (see chapter Maintenance).
• Clean the device according to the Maintenance chapter.
• Store the device according to the Storage chapter.
Available accessories

Warning
Only use accessories and additional equipment specified in the operating manual.
Using insertion tools or accessories other than those specified in the operating manual may cause a risk of injury.

<table>
<thead>
<tr>
<th>Designation</th>
<th>Article number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Evaporation filter</td>
<td>7.710.000.862</td>
</tr>
</tbody>
</table>

Errors and faults
The device has been checked for proper functioning several times during production. If malfunctions occur nonetheless, check the device according to the following list.

The device does not start:
- Check the power connection.
- Check the power cable and mains plug for damages.
- Check the on-site fusing.
- Wait for 10 minutes before restarting the device. If the device is not starting, have the electrics checked by a specialist company or by Trotec.

The device works with reduced or no capacity:
- Check the position of the horizontal ventilation flaps. They should be opened to the maximum.
- Check the air filter for dirt. If necessary, clean or replace the air filter.
- Check the minimum distance to walls or other objects. Position the device a little more in the room’s centre if required.

The device is running, but there is no air cooling or pump operation:
- Check whether air cooling mode is activated. The Humidity LED (27) should be illuminated.
- Check the filling level of the water tank (see chapter Filling the water tank). The Humidity LED (27) should not flash.
- Check whether there are any objects blocking the pump inlet. Make sure that the pump inlet is not blocked.
- In case the pump does not operate despite a correctly filled water tank and activated air cooling mode, the pump might be defective. Please contact the customer service.

Water is leaking:
- Check the device for leaks.
- Check the water tank for tight fit.

The swing function is not working:
- The swing function motor might be defective. Please contact the customer service.

The device is loud or vibrates:
- Check whether the device is set up in a stable and upright position.

The device does not respond to the infrared remote control:
- Check whether the distance between remote control and device is too large and reduce it if necessary.
- Make sure there are no obstacles, such as furniture or walls, between the device and the remote control. Ensure visual contact between device and remote control.
- Check the charging status of the batteries and change them if required.
- If the batteries have only just been changed, check them for correct polarity and change them if required.

Note
Wait for at least 3 minutes after maintenance and repair work. Only then switch the device back on.

Your device still does not operate correctly after these checks?
Please contact the customer service. If necessary, bring the device to an authorized specialist electrical company or to Trotec for repair.
## Maintenance

### Maintenance and care interval

<table>
<thead>
<tr>
<th>Maintenance and care interval</th>
<th>before every start-up</th>
<th>as needed</th>
<th>at least every 2 weeks</th>
<th>at least every 4 weeks</th>
<th>at least every 6 months</th>
<th>at least annually</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clean the water tank</td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the air inlets and outlets for dirt and foreign objects and clean if necessary</td>
<td>X</td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
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<tr>
<td>Check the air filter for dirt and foreign objects and clean if necessary</td>
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<tr>
<td>Replace the honeycomb filter</td>
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<tr>
<td>Check for damage</td>
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<tr>
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<td></td>
<td>X</td>
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<tr>
<td>Test run</td>
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### Maintenance and care log

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<td>Check the air inlets and outlets for dirt and foreign objects and clean if necessary</td>
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**Remarks:**

1. Date: ...................................  Signature: ................................
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14. Date: ..................................  Signature: ................................
15. Date: ..................................  Signature: ................................
16. Date: ..................................  Signature: ................................
Activities required before starting maintenance

⚠️ Warning of electrical voltage
Do not touch the mains plug with wet or damp hands.
• Switch the device off.
• Hold onto the mains plug while pulling the power cable out of the mains socket.

⚠️ Warning of electrical voltage
Tasks which require the housing to be opened must only be carried out by authorised specialist companies or by Trotec.

Visual inspection of the inside of the device for dirt
1. Remove the air filter.
2. Use a torch to illuminate the openings of the device.
3. Check the inside of the device for dirt.
4. If you see a thick layer of dust, have the inside of the device cleaned by a specialist electrical company or by Trotec.
5. Put the air filter back in.

Cleaning the housing
Clean the housing with a soft, damp and lint-free cloth. Make sure that no moisture enters the housing. Protect electrical components from moisture. Do not use any aggressive cleaning agents such as cleaning sprays, solvents, alcohol-based or abrasive cleaners to dampen the cloth.

Cleaning the water tank
The water tank should be cleaned every two weeks.

⚠️ Note
The water tank cannot be removed.
Do not attempt to remove the water tank for otherwise the device could be damaged.

Before a longer period of non-use or storage the water tank should be drained.
1. Carefully transport or wheel the device to a suitable location for discharging the water (e.g. a drain) or position a suitable collection container underneath the water outlet.
2. Open the water outlet and drain the water.
3. Remove the air filter and the honeycomb filter from the device.
4. Remove the protective filter of the submerged pump from the device. Pay attention not to damage the protective filter with your fingers. For this purpose, only touch the plastic sides of the filter.

5. Clean the protective filter using a slightly damp, soft, lint-free cloth. If the filter is heavily contaminated, clean it with warm water mixed with a neutral cleaning agent.

6. Clean the water tank using a mild cleaning agent (no dish detergent!).

7. Remove all calcium deposits in the water tank.

8. Dry the inside of the water tank with a lint-free cloth.

9. Reinsert the protective filter into the device.

10. Fill the water tank with fresh drinking water if you want to continue operation (see chapter Adding water).

Cleaning the air filter
The air filter has to be cleaned as soon as it is dirty. This is brought to light e.g. by a reduced capacity (see chapter Errors and faults).

Warning
Ensure that the air filter is not worn or damaged. The corners and edges of the air filter must not be deformed or rounded. Before reinserting the air filter, make sure that it is undamaged and dry!

1. Remove the air filter from the device.

2. Clean the filter using a slightly damp, soft, lint-free cloth. If the filter is heavily contaminated, clean it with warm water mixed with a neutral cleaning agent.

3. Allow the filter to dry completely. Do not insert a wet filter into the device!

4. Reinsert the air filter into the device.

Filter reset
After an operating time of 200 hours, the Filter reset LED (22) will flash red.

After cleaning, press the Humidity button (28) for 2 s to reset the status.
Replacing the honeycomb filter

Note
When set to air cooling mode, the device should not be operated without the honeycomb filter, otherwise cooling will not work.

Note
Do not operate the device without an inserted air filter! Without the air filter, the inside of the device will be heavily contaminated. This could reduce the performance and result in damage to the device.

The honeycomb filter should be replaced in case of heavy soiling.

In standard operation, the interval for replacing the honeycomb filter is approx. 1 year.

Allow the honeycomb filter to dry before removing it from the device.

1. Remove the air filter and the honeycomb filter from the device.

2. Dispose of the used honeycomb filter according to the national regulations.

3. Insert the new honeycomb filter into the device.

4. Reinsert the air filter into the device.

Activities required after maintenance
If you want to continue using the device:
- Reconnect the device to the mains.

If you do not intend to use the device for a considerable time:
- Store the device according to the Storage chapter.
Technical annex

Technical data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>PAE 50</td>
</tr>
<tr>
<td>Max. evaporation performance</td>
<td>2000 ml/h</td>
</tr>
<tr>
<td>Air flow rate</td>
<td>750 m³/h</td>
</tr>
<tr>
<td>Mains supply</td>
<td>220-240 V 50 Hz</td>
</tr>
<tr>
<td>Nominal current consumption</td>
<td>0.6 A</td>
</tr>
<tr>
<td>Power input</td>
<td>145 W</td>
</tr>
<tr>
<td>Sound pressure level</td>
<td>73 dB(A)</td>
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<tr>
<td>(at a distance of 1 m)</td>
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<tr>
<td>Water tank capacity</td>
<td>20 l</td>
</tr>
<tr>
<td>Weight</td>
<td>13 kg</td>
</tr>
<tr>
<td>Dimensions (length x width x height)</td>
<td>390 x 350 x 880 (mm)</td>
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<td>Minimum distance to walls and other objects:</td>
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<tr>
<td>top (A):</td>
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<tr>
<td>rear (B):</td>
<td>100 cm</td>
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<tr>
<td>sides (C):</td>
<td>100 cm</td>
</tr>
<tr>
<td>front (D):</td>
<td>100 cm</td>
</tr>
</tbody>
</table>

Disposal

The icon with the crossed-out waste bin on waste electrical or electronic equipment stipulates that this equipment must not be disposed of with the household waste at the end of its life. You will find collection points for free return of waste electrical and electronic equipment in your vicinity. The addresses can be obtained from your municipality or local administration. For further return options provided by us please refer to our website www.trotec24.com.

The separate collection of waste electrical and electronic equipment aims to enable the re-use, recycling and other forms of recovery of waste equipment as well as to prevent negative effects for the environment and human health caused by the disposal of hazardous substances potentially contained in the equipment.

In the European Union, batteries and accumulators must not be treated as domestic waste, but must be disposed of professionally in accordance with Directive 2006/66/EC of the European Parliament and of the Council of 6 September 2006 on batteries and accumulators. Please dispose of batteries and accumulators according to the relevant legal requirements.